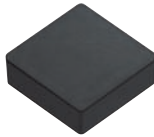
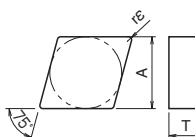

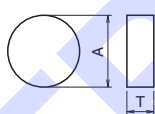


75° Rhombic / Negative Round / Negative

				(mm)			
Description	A	T	ød	Description	A	T	ød
ENGN 1307_	12.70	7.94	-	RNGN 0907_	9.525	7.94	-
RNGN 0603_	6.35	3.18	-	RNGN 1204_	12.70	4.76	-
RNGN 0903_	9.525	4.76	-	1207_		7.94	-
0904_		7.94	-	RNGN 1507_	15.875	7.94	-
				RNGN 2507_	25.40	7.94	-

Edge Specification				Classification of usage ✦: Interruption / 1st Choice ✧: Interruption / 2nd Choice ●: Light Interruption / 1st Choice ○: Light Interruption / 2nd Choice ●: Continuous / 1st Choice ○: Continuous / 2nd Choice	Material Compatibility										Ref. Page for Toolholder
Symbol	Cutting Edge Condition	Example			K	S	H	Alumina Ceramic	PVD Coated Ceramic	MEGACOAT Ceramic	Silicon Nitride Ceramic	CVD Coated Silicon Nitride Ceramic	Cell Fiber		
S	Chamfered and Honed Cutting Edge	S01225	0.12mm X 25° Chamfered and Honed Cutting Edge												
T	Chamfered Cutting Edge	T01215	0.12mm X 15° Chamfered Cutting Edge												

Insert	Description	(Previous Description)	* Edge Preparation	Dim. (mm)	Alumina Ceramic		PVD Coated Ceramic	MEGACOAT Ceramic	Silicon Nitride Ceramic	CVD Coated Silicon Nitride Ceramic	Cell Fiber	Ref. Page for Toolholder
					KA30	A65	A66N	PT600M	KS6000	KS6050	CS7050	
 	ENGN 130708S01525	ENGN 130708	S01525	0.8			●					D23 F73
	130712S01525	130712	S01525	1.2			●					
	ENGN 130708S02025	-	S02025	0.8			●					
	130712S02025	-	S02025	1.2			●					
	ENGN 130704T02025	ENGN 130704	T02025	0.4	●		●					
	130708T02025	130708	T02025	0.8	●		●					
	130712T02025	130712	T02025	1.2	●		●					
	130716T02025	130716	T02025	1.6	●		●					
130720T02025	130720	T02025	2.0	●		●						
130730T02025	130730	T02025	3.0	●		●						
 	RNGN 060300T01525	RNGN 060300T01525	T01525	-			●					-
	RNGN 090300T01525	RNGN 090300T01525	T01525	-			●					-
	RNGN 090400S01525	RNGN 090400	S01525	-			●					D33
	090400S02025	-	S02025	-			●					
	090400T01020	-	T01020	-						●		
	090400T02025	RNGN 090400	T02025	-	●		●					-
	RNGN 090700T01020	-	T01020	-							●	-
	RNGN 120400S01525	RNGN 120400	S01525	-			●					D27 D33
	120400S02025	-	S02025	-			●					
	120400T01020	-	T01020	-							●	
	120400T01525	RNGN 120400T01525	T01525	-			□					
	120400T02025	RNGN 120400	T02025	-	●		●	●	●	●		
	RNGN 120700K15015	-	K15015	-				●				
	120700S01525	RNGN 120700	S01525	-			●					
	120700S02025	-	S02025	-			●					
	120700S03030	RNGN 120700-T30	S03030	-			●					
120700T01020	-	T01020	-							●		
120700T01525	RNGN 120700T01525	T01525	-			●						
120700T02025	RNGN 120700	T02025	-	●		●	●					
RNGN 150700S01525	RNGN 150700	S01525	-			●					D27	
150700S02025	-	S02025	-			●						
150700T02025	RNGN 150700	T02025	-	●		●						
RNGN 250700P20015	RNGN 250700K	P20015	-			●					-	

* For cutting edge "K," please refer to the table below.

Edge Preparation			
Symbol	Cutting Edge Condition	Example	
K	Double Chamfered Cutting Edges	K15015	1.5mm X 15° Chamfered Cutting Edge

• Note: Symbol "K" and "P" describe only the largest chamfer width and its angle.