

Turning Indexable Inserts

55° Rhombic / Negative

(mm)

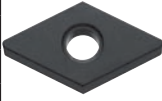
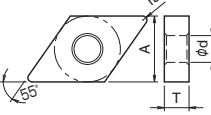
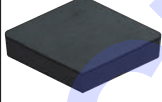
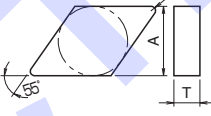
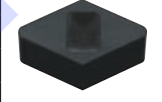
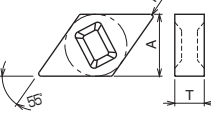
(mm)

Description	A	T	ød	Description	A	T	ød
DNGA 1504_	12.70	4.76	5.16	DNGX 1207_	10.00	7.94	-
1506_		6.35		DNGX 1507_	12.70	7.94	-
DNGN 1504_	12.70	4.76	-				
1507_		7.94					

B



Insert (Turning)

Edge Specification				Classification of usage ✂: Interruption / 1st Choice ✂✂: Interruption / 2nd Choice ●: Light Interruption / 1st Choice ○: Light Interruption / 2nd Choice ●: Continuous / 1st Choice ○: Continuous / 2nd Choice	Material Compatibility										Ref. Page for Toolholder					
Symbol	Cutting Edge Condition	Example			K	Gray Cast Iron (With Scale)	Gray Cast Iron (Without Scale)	Nodular Cast Iron (With Scale)	Nodular Cast Iron (Without Scale)	S	Heat-Resistant Alloys	H	Hard materials	Alumina Ceramic		PVD Coated Ceramic	MEGACOAT Ceramic	Silicon Nitride Ceramic	SiC Coated Silicon Nitride Ceramic	Cell Fiber
Insert	Description	(Previous Description)		Edge Preparation	Dim. (mm)	KA30	A65	A6N	PT600M	KS6000	KS6050	CS7050	CF1							
 	DNGA 150408S01025	DNGA 150408	S01025	0.8	●															
	DNGA 150412S01025	DNGA 150412	S01025	1.2	●															
	DNGA 150404S01525	DNGA 150404	S01525	0.4				●												
	DNGA 150408S01525	DNGA 150408	S01525	0.8				●												
	DNGA 150404S02025	-	S02025	0.4					●											
	DNGA 150408S02025	-	S02025	0.8					●											
	DNGA 150408S03030	DNGA 150408-T30	S03030	0.8					●											
	DNGA 150404T02025	DNGA 150404	T02025	0.4		●				●										
	DNGA 150408T02025	DNGA 150408	T02025	0.8		●				●	□									
	DNGA 150412T02025	-	T02025	1.2						●	□									
	DNGA 150416T02025	DNGA 150416	T02025	1.6		●														
	DNGA 150604S01525	DNGA 150604	S01525	0.4					●											
	DNGA 150608S01525	DNGA 150608	S01525	0.8					●											
	DNGA 150612S01525	DNGA 150612	S01525	1.2					●											
	DNGA 150616S01525	DNGA 150616	S01525	1.6					●											
	DNGA 150604T02025	-	T02025	0.4						●										
DNGA 150608T02025	-	T02025	0.8						●											
DNGA 150612T02025	-	T02025	1.2						●											
 	DNGN 150404S01025	DNGN 150404	S01025	0.4	□															
	DNGN 150408S01025	DNGN 150408	S01025	0.8	□															
	DNGN 150412S01025	DNGN 150412	S01025	1.2	□															
	DNGN 150416S01025	DNGN 150416	S01025	1.6	□															
	DNGN 150408T02025	-	T02025	0.8						●										
	DNGN 150704S01525	DNGN 150704	S01525	0.4					●											
	DNGN 150708S01525	DNGN 150708	S01525	0.8					●											
	DNGN 150712S01525	DNGN 150712	S01525	1.2					●											
	DNGN 150704S02025	-	S02025	0.4						●										
	DNGN 150708S02025	-	S02025	0.8						●										
	DNGN 150712S02025	-	S02025	1.2						●										
	DNGN 150704T02025	DNGN 150704	T02025	0.4		●														
DNGN 150708T02025	DNGN 150708	T02025	0.8		●															
DNGN 150712T02025	DNGN 150712	T02025	1.2		●															
DNGN 150716T02025	DNGN 150716	T02025	1.6		●															
 	DNGX 120708T02025	-	T02025	0.8						●										
	DNGX 120712T02025	-	T02025	1.2						●										
	DNGX 120716T02025	-	T02025	1.6						●										
	DNGX 150708T02025	-	T02025	0.8						●										
	DNGX 150712T02025	-	T02025	1.2						●										
	DNGX 150716T02025	-	T02025	1.6						●										

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