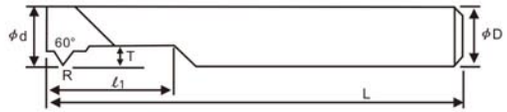
鎢鋼微小徑內車刀
Carbide Micro Boring

車銑複合　走心車床

Multi-tasking Turn-Mill spindle Lathes, Swiss Type

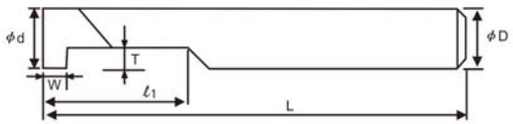
60度內螺紋車刀
Internal Partial Profile 60°



產品編號 CODE	外徑 d	牙距 Pitch	R	T	有效長 ℓ_1	全長 L	柄徑 D	最小孔徑 Min Bore dia
ALIH3-A60L08	2.4	0.5	0.05	0.5	8	50	3	2.5
ALIH3-A60L10	3	0.5-0.7	0.05	0.75	10	50	3	3.2
ALIH4-A60L10	4	0.5-0.8	0.05	0.85	10	50	4	4.2
ALIH6-A60L10	5	0.5-1.25	0.05	1.3	10	50	6	5.2
ALIH6-A60L12	6	0.5-1.5	0.05	1.55	12	50	6	6.2
ALIH3-A60L16	3	0.5-0.7	0.05	0.75	16	50	3	3.2
ALIH4-A60L16	4	0.5-0.8	0.05	0.85	16	50	4	4.2
ALIH6-A60L16	5	0.5-1.25	0.05	1.3	16	50	6	5.2
ALIH6-A60L18	6	0.5-1.5	0.05	1.55	18	50	6	6.2
ALIH8-A60L20	7.4	1.0-1.5	0.08	1.9	20	60	8	7.6
ALIH10-A60L20	9.6	1.0-2.0	0.08	2.4	20	75	10	9.8
ALIH12-A60L20	11.4	1.0-2.0	0.08	3.2	20	75	12	11.6

※特殊規格圖面可訂製　Make to order for special specification. as per drawing

微小溝槽
Micro Grooving



產品編號 CODE	外徑 d	W	T	有效長 ℓ_1	全長 L	柄徑 D	最小孔徑 Min Bore dia
BLIH3-W030L12	3	0.3	0.6	12	50	3	3.1
BLIH3-W040L12	3	0.4	0.8	12	50	3	3.1
BLIH4-W050L12	4	0.5	1.25	12	50	4	4.1
BLIH4-W060L12	4	0.6	1.25	12	50	4	4.1
BLIH4-W070L12	4	0.7	1.25	12	50	4	4.1
BLIH4-W080L12	4	0.8	1.25	12	50	4	4.1
BLIH6-W090L16	6	0.9	2	16	50	6	6.1
BLIH6-W100L16	6	1	2	16	50	6	6.1
BLIH6-W120L16	6	1.2	2	16	50	6	6.1
BLIH6-W140L16	6	1.4	2	16	50	6	6.1
BLIH6-W160L16	6	1.6	2	16	50	6	6.1
BLIH6-W180L16	6	1.8	2	16	50	6	6.1
BLIH8-W200L20	8	2	3.5	20	60	8	8.1
BLIH8-W250L20	8	2.5	3.5	20	60	8	8.1
BLIH10-W300L20	10	3	4.5	20	75	10	10.1
BLIH10-W350L20	10	3.5	4.5	20	75	10	10.1
BLIH10-W400L20	10	4	4.5	20	75	10	10.1

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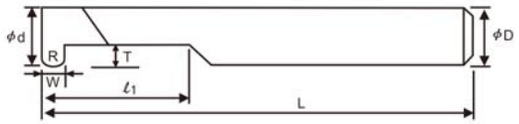
微圓溝槽
Micro Grooving Round



產品編號 CODE	外徑 d	R	W	T	有效長 ℓ_1	全長 L	柄徑 D	最小孔徑 Min Bore dia
CLIH3-R03L12	3	0.3	0.6	0.8	12	50	3	3.1
CLIH3-R04L12	3	0.4	0.8	0.8	12	50	3	3.1
CLIH4-R03L12	4	0.3	0.6	1.4	12	50	4	4.1
CLIH4-R04L12	4	0.4	0.8	1.4	12	50	4	4.1
CLIH4-R05L12	4	0.5	1	1.4	12	50	4	4.1
CLIH4-R06L12	4	0.6	1.2	1.4	12	50	4	4.1
CLIH6-R05L16	6	0.5	1	2	16	50	6	6.1
CLIH6-R06L16	6	0.6	1.2	2	16	50	6	6.1
CLIH6-R07L16	6	0.7	1.4	2	16	50	6	6.1
CLIH6-R08L16	6	0.8	1.6	2	16	50	6	6.1
CLIH6-R09L16	6	0.9	1.8	2	16	50	6	6.1
CLIH6-R10L16	6	1	2	2	16	50	6	6.1
CLIH8-R10L21	8	1	2	2.5	21	60	8	8.1
CLIH8-R15L21	8	1.5	3	2.5	21	60	8	8.1
CLIH10-R10L26	10	1	2	3.5	26	75	10	10.1
CLIH10-R15L26	10	1.5	3	3.5	26	75	10	10.1
CLIH10-R20L26	10	2	4	3.5	26	75	10	10.1

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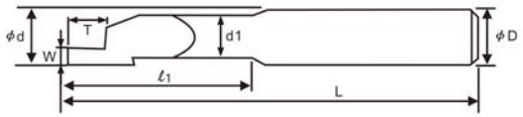
不等分割鎢鋼銑刀 Irregular Helix Flutes
微型孔加工工具 Microscope
NACO 銑刀系列 NACO Mill
NACO 切削基準 Cutting Speed Specifications

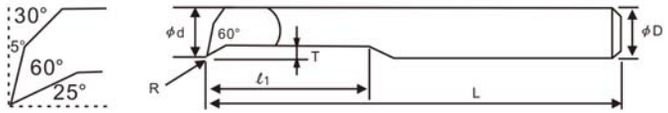
端面切溝刀
Micro Face Grooving



產品編號 CODE	外徑 d	W	T	頸徑 d1	有效長 ℓ_1	全長 L	柄徑 D
DLIH4-W070L12	4	0.7	1	3.2	12	50	4
DLIH4-W080L12	4	0.8	1.1	3.2	12	50	4
DLIH4-W090L12	4	0.9	1.2	3.2	12	50	4
DLIH4-W100L12	4	1	1.3	3.2	12	50	4
DLIH6-W070L16	6	0.7	1	5	16	50	6
DLIH6-W080L16	6	0.8	1.1	5	16	50	6
DLIH6-W090L16	6	0.9	1.2	5	16	50	6
DLIH6-W100L16	6	1	1.3	5	16	50	6
DLIH6-W110L16	6	1.1	1.4	5	16	50	6
DLIH6-W120L16	6	1.2	1.5	5	16	50	6
DLIH8-W100L20	8	1	1.3	6	20	60	8
DLIH8-W200L20	8	2	2.3	6	20	60	8
DLIH10-W200L25	10	2	2.3	8	25	75	10
DLIH10-W300L25	10	3	3.5	8	25	75	10

※特殊規格圖面可訂製 Make to order for special specification. as per drawing

微小內徑車刀
Micro Boring



產品編號 CODE	外徑 d	R	T	有效長 ℓ_1	全長 L	柄徑 D	最小孔徑 Min Bore dia
ELIH3-01R005L03	1	0.05	0.2	3	50	3	1.2
ELIH3-01R010L05	1	0.1	0.2	5	50	3	1.2
ELIH3-02R010L06	2	0.1	0.4	6	50	3	2.2
ELIH3-02R010L09	2	0.1	0.4	9	50	3	2.2
ELIH3-03R010L10	3	0.1	0.7	10	50	3	3.2
ELIH3-03R010L15	3	0.1	0.7	15	50	3	3.2
ELIH4-04R010L11	4	0.1	0.7	11	50	4	4.2
ELIH4-04R010L16	4	0.1	0.7	16	50	4	4.2
ELIH4-04R010L21	4	0.1	0.7	21	50	4	4.2
ELIH6-06R015L11	6	0.15	0.8	11	50	6	6.2
ELIH6-06R015L16	6	0.15	0.8	16	50	6	6.2
ELIH6-06R015L21	6	0.15	0.8	21	50	6	6.2
ELIH8-08R020L15	8	0.2	0.9	15	60	8	8.2
ELIH8-08R020L20	8	0.2	0.9	20	60	8	8.2
ELIH8-08R020L25	8	0.2	0.9	25	60	8	8.2
ELIH10-10R020L20	10	0.2	1	20	75	10	10.2
ELIH10-10R020L25	10	0.2	1	25	75	10	10.2
ELIH10-10R020L30	10	0.2	1	30	75	10	10.2

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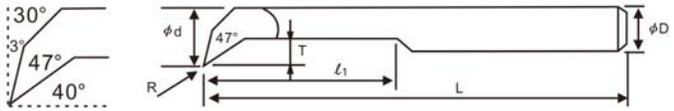
不等分割鎢鋼銑刀 Irregular Helix Flutes
微型孔加工工具 Microscope
NACO 銑刀系列 NACO Mill
NACO 切削基準 Cutting Speed Specifications

仿削刀
Micro Copy



產品編號 CODE	外徑 d	R	T	有效長 ℓ_1	全長 L	柄徑 D	最小孔徑 Min Bore dia
FLIH4-4R010L11	4	0.1	1	11	50	4	4.2
FLIH4-4R010L16	4	0.1	1	16	50	4	4.2
FLIH4-4R010L21	4	0.1	1	21	50	4	4.2
FLIH6-6R015L11	6	0.15	1.3	11	50	6	7
FLIH6-6R015L16	6	0.15	1.3	16	50	6	7
FLIH6-6R015L21	6	0.15	1.3	21	50	6	7

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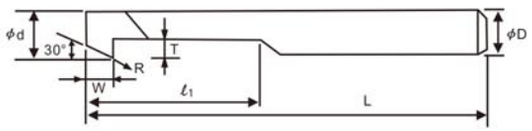
後邊刀
Micro Back Edge



產品編號 CODE	外徑 d	R	W	T	有效長 ℓ_1	全長 L	柄徑 D	最小孔徑 Min Bore dia
GLIH3-3R010L11	3	0.1	1.5	0.8	11	50	3	3.1
GLIH3-3R010L16	3	0.1	1.5	0.8	16	50	3	3.1
GLIH4-4R010L11	4	0.1	2	1.3	11	50	4	4.1
GLIH4-4R010L16	4	0.1	2	1.3	16	50	4	4.1
GLIH4-4R010L21	4	0.1	2	1.3	21	50	4	4.1
GLIH6-6R020L11	6	0.2	2	1.9	11	50	6	6.1
GLIH6-6R020L16	6	0.2	2	1.9	16	50	6	6.1
GLIH6-6R020L21	6	0.2	2	1.9	21	50	6	6.1

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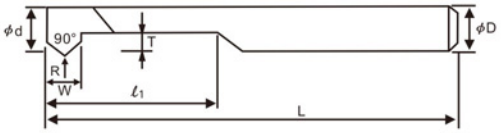
不等分割鎢鋼銑刀 Irregular Helix Flutes
微型孔加工工具 Microscope
NACO 銑刀系列 NACO Mill
NACO 切削基準 Cutting Speed Specifications

內倒角45度車刀
Micro Copy



產品編號 CODE	外徑 d	R	W	T	有效長 ℓ_1	全長 L	柄徑 D	最小孔徑 Min Bore dia
HLIH4-R010W2L11	4	0.1	2	1.2	11	50	4	4.1
HLIH4-R010W2L16	4	0.1	2	1.2	16	50	4	4.1
HLIH4-R010W2L21	4	0.1	2	1.2	21	50	4	4.1
HLIH6-R020W24L11	6	0.2	2.4	1.5	11	50	6	6.1
HLIH6-R020W24L16	6	0.2	2.4	1.5	16	50	6	6.1
HLIH6-R020W24L21	6	0.2	2.4	1.5	21	50	6	6.1

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